Features/Benefits
- Multi-pole and multi-position
- Positive detent
- Shorting & non-shorting contacts
- Panel and PCB mounting
- RoHS Compliant

Typical Applications
- Automotive
- Major and small appliances
- Industrial equipment

Specifications
CONTACT RATING: Q contact material: Switch - 2.5 AMPS @ 125 V AC; 350 mA @ 125 V DC (UL/CSA). Carry - 5 AMPS continuous. See page K-6 for additional ratings.
ELECTRICAL LIFE: 15,000 make-and-break cycles at full load up to 300,000 detent operations.
CONTACT RESISTANCE: Below 20 mΩ typ. initial @ 2-4 V DC, 100 mA, for both silver and gold plated contacts.
INSULATION RESISTANCE: 10^9 Ω min.
DIELECTRIC STRENGTH: 1,000 Vrms min. @ sea level.
OPERATING & STORAGE TEMPERATURE: -30ºC to 85ºC

NOTE: Any models supplied with Q, B or G contact material are RoHS compliant.

NOTE: Specifications and materials listed above are for switches with standard options. For information on specific and custom switches, consult Customer Service Center.

Materials
HOUSING & BUSHING: Glass filled 6/6 nylon (UL 94V-0).
ACTUATOR: Glass filled 6/6 nylon (UL 94V-0).
MOVABLE CONTACTS: Q contact material: Coin silver, silver plated. See page K-6 for additional contact materials.
STATIONARY CONTACTS & TERMINALS: Q contact material: Brass, silver plated. See page K-6 for additional contact materials.
TERMINAL SEAL: Epoxy.

Build-A-Switch
To order, simply select desired option from each category and place in the appropriate box. Available options are shown and described on pages K–4 through K–7. For additional options not shown in catalog, consult Customer Service Center.

Switch Function
A100 SP, 30° Index, 12 pos. no stops
A102 SPDT, 30° Index
A103 SP, 30° Index, 3 pos.
A104 SP, 30° Index, 4 pos.
A105 SP, 30° Index, 5 pos.
A106 SP, 30° Index, 6 pos.
A107 SP, 30° Index, 7 pos.
A108 SP, 30° Index, 8 pos.
A109 SP, 30° Index, 9 pos.
A110 SP, 30° Index, 10 pos.
A112 SP, 30° Index, 12 pos.
A114 SP, 90° Index, 2 pos.
A115 SP, 45° Index, 3 pos.
A124 SP, 90° Index, 4 pos.
A125 SP, 45° Index, 8 pos.
A203 DP, 30° Index, 3 pos.
A204 DP, 30° Index, 4 pos.
A205 DP, 30° Index, 5 pos.
A206 DP, 30° Index, 6 pos.
A214 DP, 90° Index, 2 pos.
A303 3P, 30° Index, 3 pos.
A304 3P, 30° Index, 4 pos.
A402 4PDT, 30° Index
A403 4P, 30° Index, 3 pos

Actuator
15 1.500" high, flatted
03 .375" high, flatted
05 .500" high, flatted
14 1.500" high, flatted
42 1.654" high, metric
S1 Screwdriver Slot

Mounting Style
R 3/8-32 threaded
M M10 x .75 metric

Shorting/Non-shorting Contacts
N Non-shorting contacts
S Shorting contacts
(Not available with models A114, A124 & A214)

Terminations
Z Solder lug
C PC Thru-hole
MC Modular base

Contact Material
Q Silver
B Gold
G Gold over silver

Seal
NONE No seal
E Epoxy seal
F Splashproof bushing seal
K Epoxy & splashproof bushing seal
A Series
1-4 Pole Rotary Switches

30º INDEXING

<table>
<thead>
<tr>
<th>NO. POLES</th>
<th>MODEL NO.</th>
<th>SWITCH FUNCTION</th>
<th>TERMINALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>3P</td>
<td>A100</td>
<td>12 Position</td>
<td>A1-12</td>
</tr>
<tr>
<td></td>
<td>A102</td>
<td>SPDT</td>
<td>A1.2&quot;</td>
</tr>
<tr>
<td></td>
<td>A103</td>
<td>3 Position</td>
<td>A1.3'</td>
</tr>
<tr>
<td></td>
<td>A104</td>
<td>4 Position</td>
<td>A1.4&quot;</td>
</tr>
<tr>
<td></td>
<td>A105</td>
<td>5 Position</td>
<td>A1.5&quot;</td>
</tr>
<tr>
<td></td>
<td>A106</td>
<td>6 Position</td>
<td>A1.6&quot;</td>
</tr>
<tr>
<td></td>
<td>A107</td>
<td>7 Position</td>
<td>A1.7</td>
</tr>
<tr>
<td></td>
<td>A108</td>
<td>8 Position</td>
<td>A1.8</td>
</tr>
<tr>
<td></td>
<td>A109</td>
<td>9 Position</td>
<td>A1.9</td>
</tr>
<tr>
<td></td>
<td>A110</td>
<td>10 Position</td>
<td>A1.10</td>
</tr>
<tr>
<td></td>
<td>A112</td>
<td>12 Position</td>
<td>A1.12</td>
</tr>
</tbody>
</table>

DP

<table>
<thead>
<tr>
<th>NO. POLES</th>
<th>MODEL NO.</th>
<th>SWITCH FUNCTION</th>
<th>TERMINALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>3P</td>
<td>A103</td>
<td>3 Position</td>
<td>A,C,1-3,5-7 9-11</td>
</tr>
<tr>
<td></td>
<td>A104</td>
<td>4 Position</td>
<td>A,C,1-4,7-11</td>
</tr>
<tr>
<td></td>
<td>A105</td>
<td>5 Position</td>
<td>A,C,1-5,7-11</td>
</tr>
<tr>
<td></td>
<td>A106</td>
<td>6 Position</td>
<td>A,C,1-12</td>
</tr>
</tbody>
</table>

3P MODELS SCHEMATIC

30º INDEXING

<table>
<thead>
<tr>
<th>NO. POLES</th>
<th>MODEL NO.</th>
<th>SWITCH FUNCTION</th>
<th>TERMINALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>4P</td>
<td>A402</td>
<td>4PDT</td>
<td>A,B,C,D,1,2,4,5,7,8,10,11</td>
</tr>
<tr>
<td></td>
<td>A403</td>
<td>3 Position</td>
<td>All Terminals</td>
</tr>
</tbody>
</table>

45º INDEXING

<table>
<thead>
<tr>
<th>NO. POLES</th>
<th>MODEL NO.</th>
<th>SWITCH FUNCTION</th>
<th>TERMINALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>SP</td>
<td>A115</td>
<td>3 Position</td>
<td>A1,2,4&quot;</td>
</tr>
<tr>
<td></td>
<td>A125</td>
<td>8 Position</td>
<td>A,1,2,4,5,7,8,10,11</td>
</tr>
</tbody>
</table>

90º INDEXING

<table>
<thead>
<tr>
<th>NO. POLES</th>
<th>MODEL NO.</th>
<th>SWITCH FUNCTION</th>
<th>TERMINALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>SP</td>
<td>A114</td>
<td>2 Position</td>
<td>A1,4&quot;</td>
</tr>
<tr>
<td></td>
<td>A124</td>
<td>4 Position</td>
<td>A1,4,7,10</td>
</tr>
<tr>
<td>DP</td>
<td>A214</td>
<td>2 Position</td>
<td>A,1,4,7,10</td>
</tr>
</tbody>
</table>

DP MODELS SCHEMATIC

SP MODELS SCHEMATIC

NOTE: * These models with ‘C’ or ‘MC’ terminations have additional terminal no. 9 as switch support only. This terminal is not connected electrically inside switch.

All models , with all options when ordered with ‘G’ or ‘Q’ contact material, see page K-6.

TERMINAL NUMBERS

Terminal numbers molded on bottom of housing.
A Series
1-4 Pole Rotary Switches

ACTUATOR

15 1.500" HIGH
03 .75" HIGH
05 1.500" HIGH
14 1.500" HIGH
42 1.654" METRIC
S1 SCREWDRIVER SLOT

NOTE: Actuators shown in position 1, fully CCW.

MOUNTING STYLE

R 3/8-32 THREAD

M M10 x .75 METRIC

TYPICAL INSTALLATION

Maximum force to push on knob should not exceed 10 lbs.

Install switch with stop ring (if used) and lockwasher in back of panel. Tighten hex nut from front of panel.

On PC mounted switches, use hex nut and lockwasher to hold stop ring in place.

Actuation torque: 8-16 oz./in.

Maximum torque: 30 oz./in.

SHORTING/NON-SHORTING CONTACTS

N NON-SHORTING CONTACTS (break-before-make)
S SHORTING CONTACTS (make-before-break)

NOTE: ‘S’ shorting contacts are not available with A114, A124 and A214 models.
A Series
1-4 Pole Rotary Switches

TERMINATIONS

Z SOLDER LUG

C PC THRU-HOLE

MC MODULAR BASE (for wave soldering)

NOTE: Switch models A102 through A106, A114 and A1115 with ‘C’ or ‘MC’ terminations have additional terminal no. 9 as switch support only. This terminal is not connected electrically inside switch. Solder and clean switch base on PC board with other components, then snap on housing/actuator assembly. See page K-7 for installation instructions.

CONTACT MATERIAL

<table>
<thead>
<tr>
<th>OPTION CODE</th>
<th>CONTACT AND TERMINAL MATERIAL</th>
<th>RATING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q</td>
<td>SILVER(^2)</td>
<td>POWER</td>
</tr>
<tr>
<td></td>
<td></td>
<td>SWITCH-2.5 AMPS @ 125 V AC; 350 mA @ 125 V DC (UL/CSA). CARRY-5 AMPS CONTINUOUS.</td>
</tr>
<tr>
<td>B</td>
<td>GOLD(^1)</td>
<td>LOW LEVEL/DRY CIRCUIT</td>
</tr>
<tr>
<td>G</td>
<td>GOLD OVER SILVER(^3)</td>
<td>LOW LEVEL/DRY CIRCUIT OR POWER</td>
</tr>
</tbody>
</table>

\(^1\) MOVABLE CONTACTS: Copper alloy, with gold plate over nickel plate.

\(^2\) MOVABLE CONTACTS: Coin silver, silver plated.

\(^3\) MOVABLE CONTACTS: Coin silver, with gold plate over nickel plate over silver plate.

*: Note: See Technical Data section of this catalog for RoHS compliant and compatible definition and specifications.

NOTE: Any models supplied with Q, B or G contact material are RoHS compliant.

All models with all options when ordered with ‘G’ or ‘Q’ contact material.

NOTE: ‘G’ contact material is equivalent to both ‘B’ and ‘Q’ contact materials.

*17 jun 19*
Setting Stops on A112 and A125 Models

The number of switch positions is adjustable on A112 and A125 models only by means of a stop ring provided with each switch. The number of positions is pre-set on all other models and the stop ring is factory installed.

To set stops: Turn shaft fully counter-clockwise and insert stop ring tab in desired hole. Install lockwasher and nut to retain stop ring for both PC and panel mounting. Switch without stop ring has 12 positions.

Soldering, Cleaning and Assembly Instructions for ‘MC’ Termination Option

Soldering
1. Insert switch base only into PC board.
2. Do not bend terminals.
3. Wave soldering recommended at 500F solder temperature.
4. Hand solder at 500F, 10 sec. max./terminal.

Cleaning
1. Flux clean using vapor degreaser and forced rinse or triple bath method.
2. Do not allow switch base to ‘trap’ fluids.
3. Freon TMC, TF or Methylene Chloride give excellent results.

Switch Assembly
1. Hold housing/shaft assembly by housing. Remove protective cap by squeezing tabs and discard. (FIG. 1)
2. Do not push on switch shaft. Detent mechanism will come apart.
3. While holding switch housing, align locating tab on base with notch on housing and engage 4 housing latches in slots on base. (FIG. 2)
4. Push firmly on housing until latches snap in place.
5. Remove clip from shaft and discard. Assembly is complete. (FIG. 3)

Cleaning
1. Flux clean using vapor degreaser and forced rinse or triple bath method.
2. Do not allow switch base to ‘trap’ fluids.
3. Freon TMC, TF or Methylene Chloride give excellent results.

Switch Assembly
1. Hold housing/shaft assembly by housing. Remove protective cap by squeezing tabs and discard. (FIG. 1)
2. Do not push on switch shaft. Detent mechanism will come apart.
3. While holding switch housing, align locating tab on base with notch on housing and engage 4 housing latches in slots on base. (FIG. 2)
4. Push firmly on housing until latches snap in place.
5. Remove clip from shaft and discard. Assembly is complete. (FIG. 3)

AVAILABLE HARDWARE

Stop ring

PART NO.
767B00201
Material: Brass
Finish: Nickel plated